

## **SCWT - Between Centers Program**

**Handout to each lathe**

**Presentation:** Thanks to everyone for participating. We were really excited about the number who wanted to participate and look forward to making a lot of new friends for the club.

**Tools:** Please do not move tools between lathes as some of the tools belong to our turners as opposed to club tools. Makes it easier for us to get them back to their owners.

**Short Safety Discussion covering 1<sup>st</sup> page of handout**

**How to position the wood in the lathe and checks by hand before turning it on.**

**Rounding process – spindle rouging gauge, spindle or bowl gauge or scrapper. Choice of tools depends upon the turner.**

**Establish the length of the honey dipper – ½” from tail stock for dipper end – 1”+ from end on drive included in the chuck drive end**

**Dipper should be 1”+ for the actual dipper. Turn dipper end first but don't part off. Lines should be cut with a thin parting tool leaving ample wood between lines, so that they don't break after being cut. Decrease the handle size to about 3/8ths”. Sand Part off dipper end first and then part off next to the chuck.**

**What can we do do better on the next demo?**

**Clean up room and put tools in appropriate place. Make certain to get tools back to those who loaned them to the club for the day.**

**Thanks to all for coming. We look forward to seeing you on the 21<sup>st</sup> of March.**